



PRODUCT DATA SHEET (PDS)

Micro Milling Premium 2600

Manufacturer:

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Product Identification:

Micro Milling Premium 2600

Product Definition

Micro Milling Premium 2600 thin set is a high-quality polymer modified dry-set mortar blend of Portland cement, graded sand and special additives including redispersible polymers which are designed to improve adhesion and flexural strength, provide greater bond strength and enhanced resistance to shock and impact.

Features and Benefits

Micro Milling Premium 2600 thin set is a modified thin set designed with the following enhanced features to give tile installers improved performance results on tile setting projects.

- Exceeds ANSI A118.4 test standard for Latex-Portland cement mortar
- Specially formulated for warm weather applications
- Polymer Modified
- Ready to use - Just add water
- Enhanced flexibility and bond strength
- Interior and exterior use
- For wall, floor or ceiling applications
- Ease of application
- Excellent workability
- Extremely durable
- Suited to both residential and/or commercial installation projects
- Resistant to Shock & Impact

Use

For the installation of:

- Ceramic tile
- Porcelain tile
- Brick Pavers
- Quarry Tiles
- Cement Tiles
- Glass Tiles
- Marble

Specifications

**Micro Milling Premium 2600
(ANSI A118.4)**

Test/ Designation	Test Values (Avg)	ANSI specification
Liquid/ Powder Ratio (Parts by Weight)	23:100	-
Glazed Wall Tile Shear Bond		
28-day shear strength	300-500 psi	> 300 psi
Porcelain Mosaic Tile Shear Bond		
28-day shear strength	200-300 psi	> 200 psi
Quarry Tile Shear Bond		
28-day shear strength	200-400 psi	> 150 psi
Compressive Strength		
28-day strength	>2500 psi	≥2500

Preparation

Surfaces to be tiled should be dry, free from dirt, dust or curing compounds and other loose or weak material that could affect the bond. Where possible on older concrete substrates, surfaces should be hosed, scrubbed or pressure-washed to remove any grease, waxes, sealants, paints, old mortar and any other loose material that may be present and inhibit a good mechanical bond.

Substrates should be even to optimize the coverage of Micro Milling Premium 2600 thin set.

Mixing

Premium 2600 thin set should be added to clean, cool potable water at the rate of approx. 5.3- 5.7 US Qts (5.0- 5.5 litres) per 50 lb.(22.68 kg) bag.

Mix thoroughly until smooth and let mortar slake (rest) for 5 minutes, then remix.

If a mechanical mixer is used, it must be done at a low RPM (300 or less) to avoid entrapping air into the mortar.

Do not add water or additional powder after slaking period. The proper mortar consistency is such that when applied with a notched trowel to the substrate, the ridges formed in the mortar will not

flow or slump. During use, remix mortar occasionally. Do not use mortar after initial set in bucket.

Please note: Do not use hot water; it will accelerate the mortar's drying time and could negatively affect the final shear bond strength.

Application

Apply mortar liberally with flat side of trowel, using sufficient pressure to work the mortar into good contact with the substrate. Use an appropriately sized notched trowel to comb the mortar bed to ensure 100% coverage of mortar under tiles.

Spread only as much mortar as can be covered in 5 minutes or before surface dries.

Place tiles while surface is still wet and tacky and push tiles back and forth in a direction perpendicular to trowel lines to collapse the mortar ridges. Firmly tap tiles in with a rubber mallet to ensure maximum coverage. Industry standards require approximately 3/32" to 1/8" (approx. 2-3mm) mortar bed thickness after tapping in.

Good industry practice also requires removing any excess thin set mortar from the joint spaces so that a minimum of 2/3 of the tile's thickness is available for proper grouting.

A 1/4" (6 mm) gap shall be left around all vertical surfaces to allow for structural movement. Do not fill gap with grout. Use a flexible sealant or silicone. Follow ANSI A108.5 specifications for installation.

Curing

- Minimum cure is reached in 24 hours.
- Restrict walking until tiles are grouted.
- Normal grouting can be done 48 hours after installation.
- Heavy foot traffic should be restricted for at least 7 days thereafter.
- Setting and drying times may vary according to atmospheric conditions.

Coverage

The coverage of our Premium 2600 thin set will vary according to the thickness of the tile bed required but using a 1/4"x1/4" (6x6 mm) notched trowel on an evenly prepared surface a 50 lb./22.68 kg. bag will yield material to cover an area of 30- 50 sq. ft. (2.79- 4.65 sq. m)

Substrates that are not even or true will result in reduced coverage

Expansion & Control Joints

Provide for expansion and control joints as specified per TCNA Detail EJ171.

Clean Up

Wash hands and all tools used with mild soapy water before thin set completely dries.

Packaging

Micro Milling Premium 2600 thin set is packaged in 50 lb.(22.68 kg) multiwall paper sacks with a moisture barrier within to ensure a longer shelf-life.

Storage

Micro Milling Premium 2600 thin set should be stored in pallets in original, closed packages in a dry and cool place, and should not be exposed to water, direct sunlight and damp prior to use.

Do not store opened bags.

Shelf Life

Store above ground, in dry and well-ventilated areas for the best life expectancy of up to six (6) months from date of manufacture in unopened containers.

Safety Data

Corrosive: During mixing or application avoid contact with eyes and skin. In case of contact with eyes rinse repeatedly with water and call a physician. Wash thoroughly after handling. May be harmful if swallowed.

Contains free silica: Do not breathe dust. Use personal protective equipment (respirator, gloves, goggles and boots) when handling or using this product.

Use appropriate bending and lifting techniques when handling unopened bags.

Note: Before commencing work, read the information provided on the packaging and the product SDS available at the Premium 2600 product page on our website www.micromillingtt.com for the safe and proper use of this product.

Manufacturers' Caution

This Product Data Sheet has been prepared in good faith based on information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of our Premium 2600 thin set product under normal environmental and working conditions.

Because each project is different Micro Milling Limited cannot be responsible for the consequences of variations in such conditions or for unforeseen factors.

Disclaimer

Micro Milling Limited is not responsible for workmanship not in accordance with its instructions and NTCA/ISO guidelines.

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